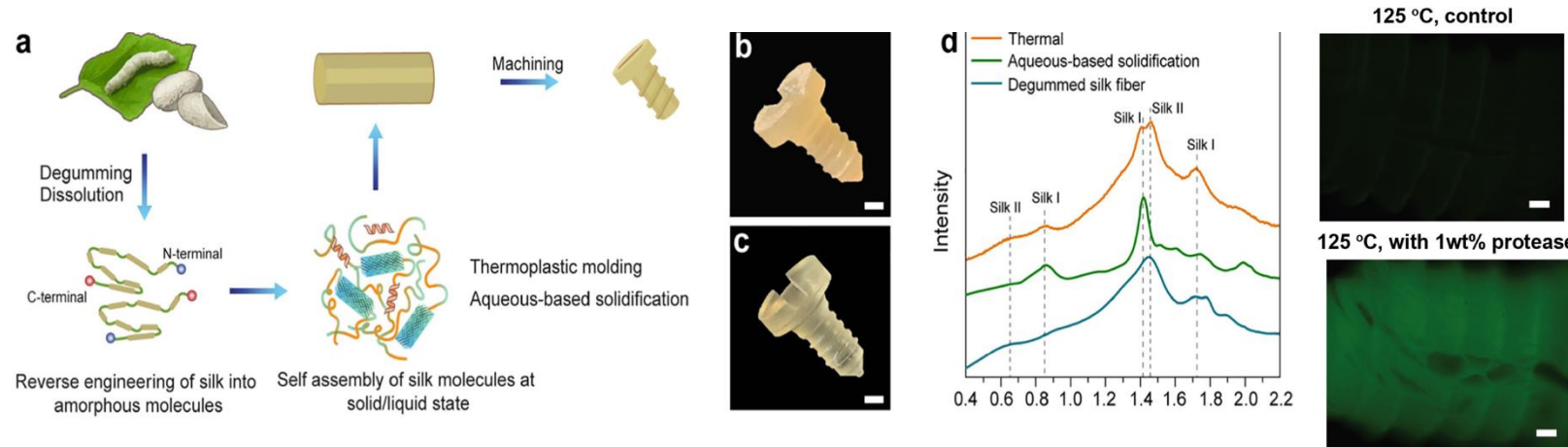


Goal

Novel approach for silk processing via thermoplastic molding promotes controlled release through tunable enzymatic degradation in silk plastics.

Background

Silk reservoirs can efficiently encapsulate bioactive molecules using beta-sheet inducing methods such as thermoplastic molding and water vapor annealing.^{1,2,3}



Wu, J. & Fajardo Cortes, K., et al. ACS Biomater. Science and Engineering (2024)

The Design and Methods

A two-layer wafer system made from 1w/v% silk amorphous nanopowders can efficiently encapsulate small molecule or enzyme-based active pharmaceutical ingredients.

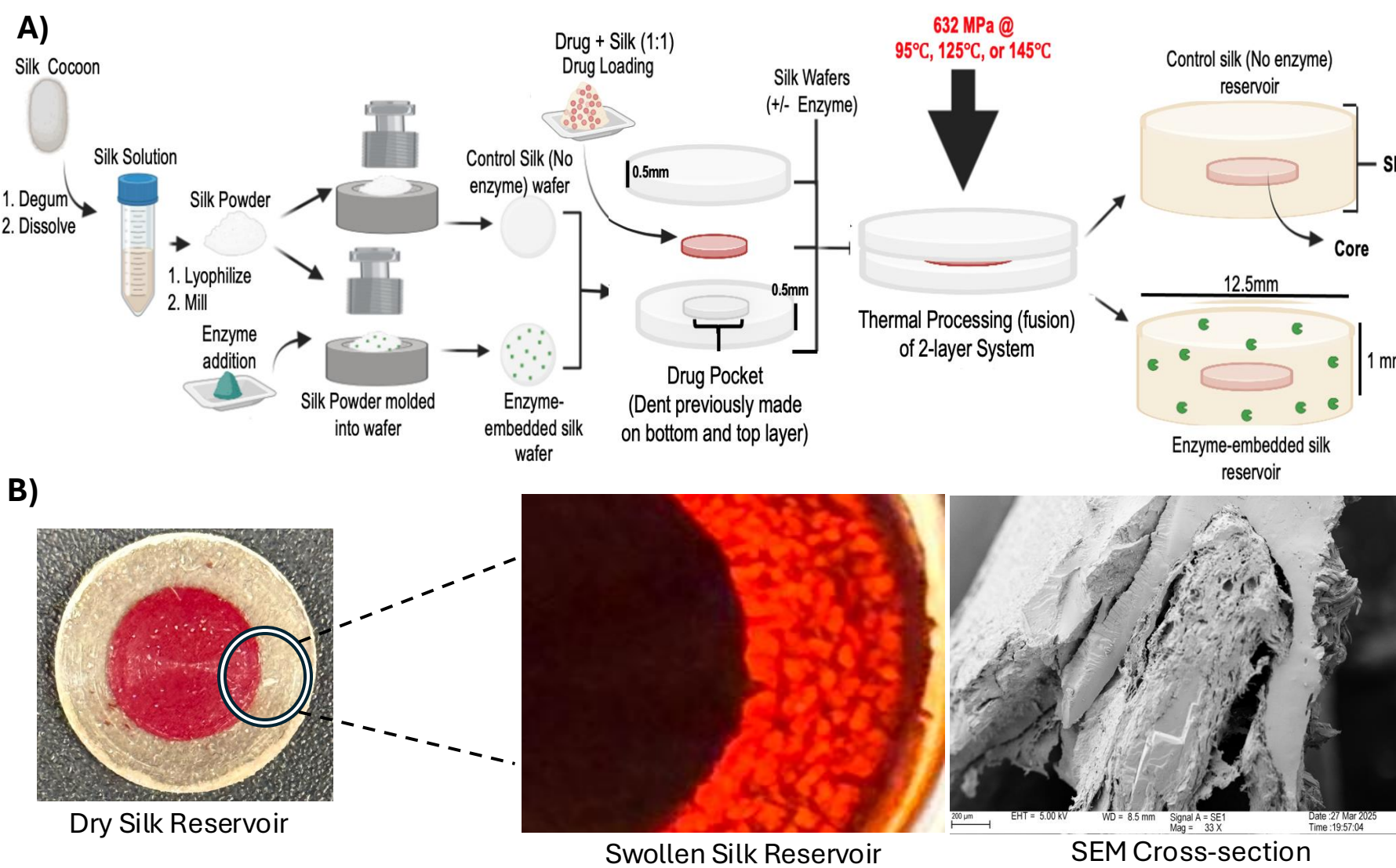


Figure 1: A) Synthesis of dense bulk silk fibroin drug delivery reservoirs (two-layer wafer system) blank or embedded with enzymes. B) Digital image of 12.5mm x 1mm, and SEM of system's cross section

Mechanisms of Release & Results

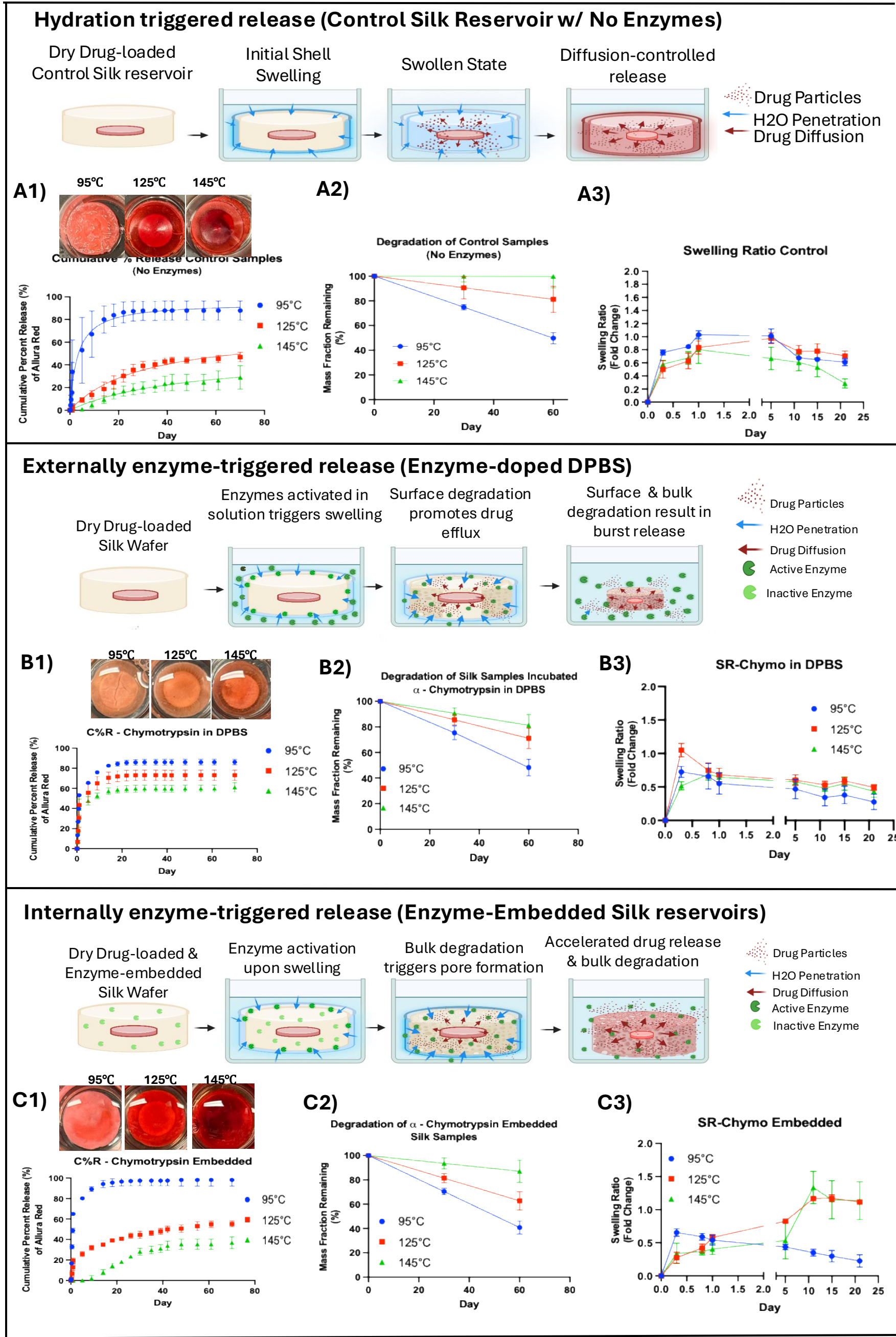


Figure 3: Cumulative release of fluorophore (A1,B1,C1) Degradation profile (A2,B2,C2) and swelling profile (A3,B3,C3) over time at different processing temperatures for (A) Control samples, (B) α -Chymotrypsin-embedded designs, (C) Silk designs in α -Chymotrypsin doped in DPBS.

Protecting Enzymatic Activity

Thermoplastic molding processing temperatures impacts silk fibroin material properties.

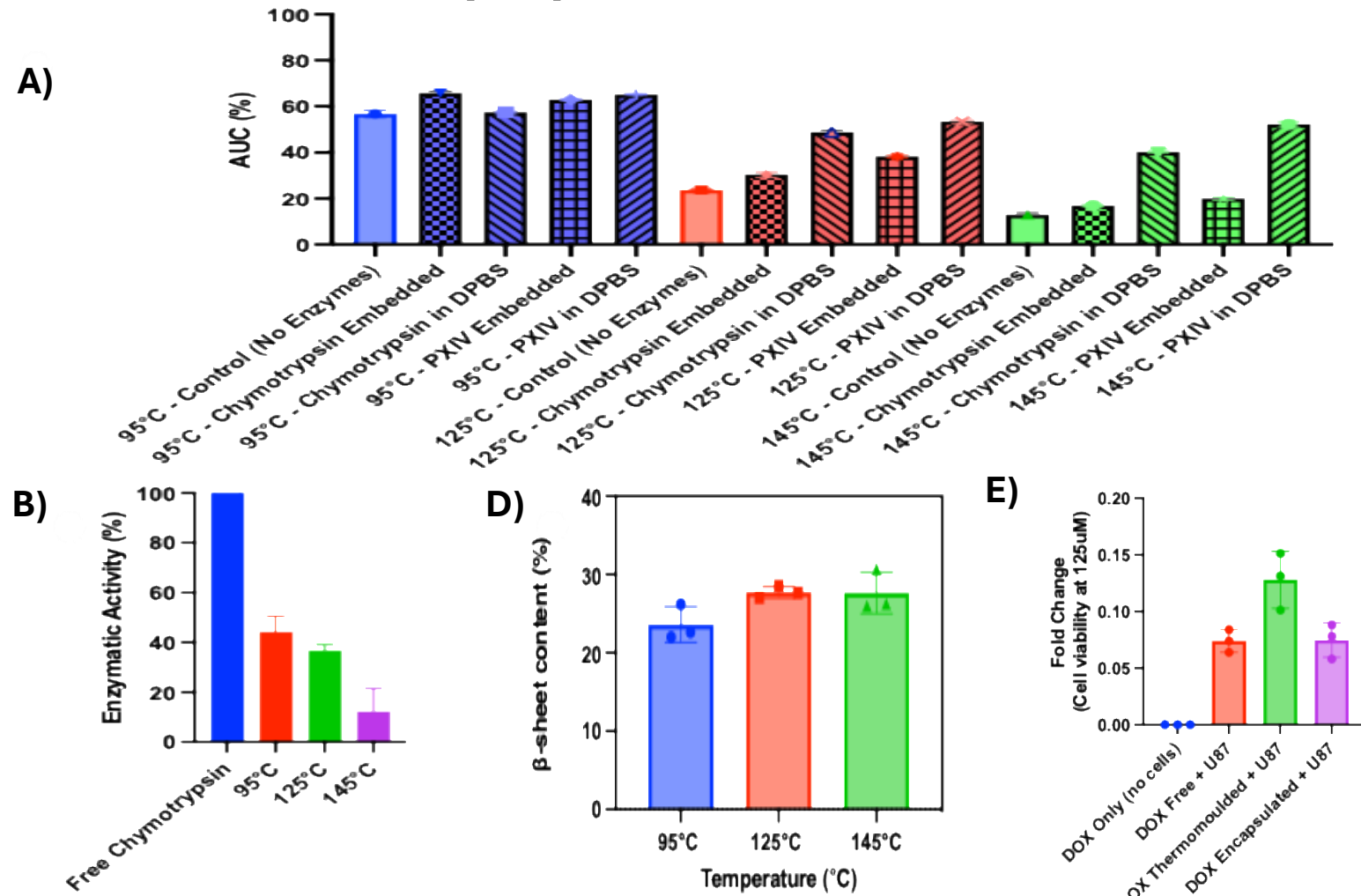


Figure 4: (A) Area under the curve of cumulative release for all tested silk designs. (B) Enzymatic activity of enzyme-embedded designs vs. fresh enzyme. (C) Beta-sheet content under processing temperatures. (D) Doxorubicin stability after exposure to heat at IC50 dosage.

Conclusion

- Higher beta-sheet content enhance controlled, sustained, and delayed release profiles.
- Enzyme-embedded silk reservoirs show initial bolus release and accelerated pharmacokinetic properties in response enzymatic activation.
- Enzyme function decreases with higher processing temperatures.
- Thermoplastic molding protects small molecule and enzyme drug.

Next Steps

Evaluate the pharmacokinetic profile of 1- 30w/v% silk formulation and the thermal effect on high crystallinity formulations.

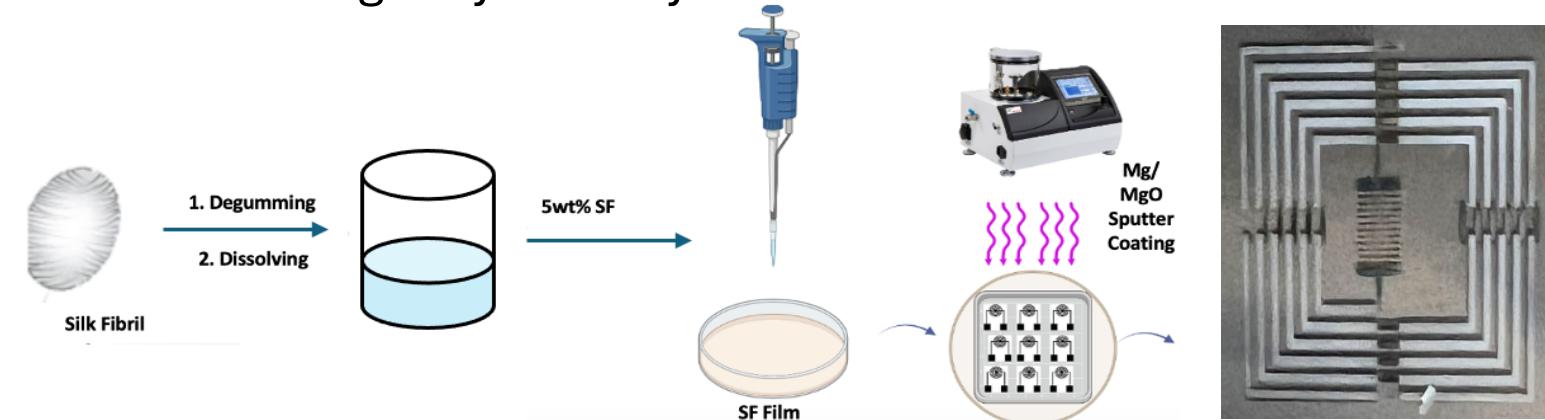


Figure 5: Schematic of antenna fabrication.

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